

Date: Monday, 06/11/2006 10:02:16 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 204/205 GHW MODIFICATION KIT
Job Number : 23348	
Estimate Number : 10013	
P.O. Number : <i>N/A</i>	Part Number : D205641011
This Issue : 06/11/2006 S.O. No. : <i>N/A</i>	Drawing Number : D205-641 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : LARGE FAB ASSY	Drawing Revision : C
Previous Run : 26383	Material : <i>N/A</i>
Written By : _____	Due Date : 03/04/2006 Qty: 10 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:J Removed Manufacturing 05-10-25 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP d205-641-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick: Packing Kit

3.0	D2570	Bushing
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**Comment:** Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 D2570 Bushing *B27586* ✓

4.0	D27361	Lug Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-1 Bracket *B27922* ✓*B306/11/06*

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Job Number:



Seq. #:

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Description :

5.0

D27363

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-3 Bracket B26407 ✓

6.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4-46A Bolt M100155 ✓

PB06/11/06

7.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Nut

M19099 ✓

PB06/11/06

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

PB06/11/06 (10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-641-011

Location: REV C

PB06/11/06 (10)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

PB06/11/07 (16)

Job Completion



11/06/11.07